

ITW Permatex  
Devcon Brand  
10 Columbus Blvd.  
Hartford, CT 06106 USA  
Telephone: 1-87-Permatex  
(877) 376-2839  
Emergency: 800-255-3924 (ChemTel)  
International Emergency: +01-813-248-0585

## Material Safety Data Sheet

### 1. PRODUCT IDENTIFICATION

Product Name: **DEVCON 5 MINUTE EPOXY (HARDENER)**  
Product Type: **Epoxy hardener**

This product appears in the following stock number(s):  
20445, 20545, 20645, 20845, 20945, 90150

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Component	Weight%	ACGIH; TLV-TWA	OSHA PEL
MERCAPTAN AMINE BLEND TSRN 679485-6533P	>85	Not listed	Not listed

### 3. HAZARDS IDENTIFICATION

**Toxicity:** Causes severe eye irritation. May cause severe eye irritation. May cause nose, throat and respiratory irritation. Ingestion may irritate digestive tract and cause nausea, vomiting and diarrhea. May cause skin sensitization.

**Primary Routes of Entry:** Eye and skin contact, ingestion, inhalation.

**Signs and Symptoms of Exposure:** May be injurious to eyes, skin, mucous membranes and lungs. May cause pain, redness or swelling of the eyes and excessive blinking and tear production. Repeated skin contact may cause allergic skin reactions.

**Aggravated Medical Condition:** Preexisting eye, skin and respiratory disorders may be aggravated by overexposure to this product.

### 4. FIRST AID MEASURES

**Ingestion:** Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

**Inhalation:** Move to fresh air in case of accidental inhalation of vapours. Oxygen or artificial respiration if needed. Obtain medical attention.

**Skin Contact:** Rinse immediately with plenty of water for at least 15 minutes. Wash off with soap and water. If skin irritation persists, call a physician. Wash contaminated clothing before re-use.

**Eye Contact:** Flush eyes with clean water for at least 20 minutes while gently holding eyelids open, lifting upper and lower lids. Obtain medical attention.

### 5. FIRE FIGHTING MEASURES

**Flash Point °F(C°):** >200°F (>93°C)

**Recommended Extinguishing Media:** Carbon dioxide, Dry chemical, Foam

**Special Fire-Fighting Procedures:** Firefighters should wear self-contained breathing apparatus and protective clothing to prevent all skin and eye contact. Use water spray to cool exposed containers.

**Hazardous Products of Combustion:** Oxides of carbon, Oxides of nitrogen, Amines, Ammonia

**Unusual Fire/Explosion Hazards:** Personnel in vicinity and downwind should be evacuated

**Lower Explosive Limit:** n/d

**Upper Explosive Limit:** n/d

### 6. ACCIDENTAL RELEASE MEASURES

**Spill Procedures:** Maintain good ventilation. Take up with an inert absorbent. Store in a closed waste container until disposal. Prevent from entering waterways or sewers.

### 7. HANDLING AND STORAGE

**Storage:** Store in a cool, dry area. Store away from heat.

**Handling:** Avoid contact with vapors from heated material. Avoid contact with skin and eyes. Wash hands before eating and smoking. Discard contaminated leather gloves and shoes.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<b>Eyes:</b>	Safety glasses
<b>Skin:</b>	Neoprene or nitrile gloves recommended. Wash contaminated clothing before re-use.
<b>Ventilation:</b>	General; local exhaust ventilation as necessary to control any air contaminants to within their exposure limits (or to the lowest feasible levels when limits have not been established) during the use of this product.
<b>Respiratory Protection:</b>	An approved organic vapor respirator should be worn when exposures are expected to exceed the applicable limits.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Colorless to light yellow liquid
<b>Odor:</b>	Mercaptan
<b>Boiling Point:</b>	Not determined
<b>pH:</b>	9.5 (5% solution or slurry in water)
<b>Solubility in Water:</b>	Negligible
<b>Specific Gravity:</b>	1.13
<b>VOC(Wt.%):</b>	0
<b>Vapor Pressure:</b>	<1.0 mmHg
<b>Vapor Density (Air=1):</b>	>1
<b>Evaporation Rate:</b>	Not Determined

## 10. STABILITY AND REACTIVITY

<b>Chemical Stability:</b>	Stable at normal conditions
<b>Hazardous Polymerization:</b>	Will not occur
<b>Incompatibilities:</b>	Strong oxidizers, Amines, Peroxides, Sodium/calcium hypochlorite
<b>Conditions to Avoid:</b>	Heat.
<b>Hazardous Products of Combustion:</b>	Oxides of carbon, Oxides of nitrogen, Amines, Ammonia

## 11. TOXICOLOGICAL INFORMATION

Eye irritation: Severe - Draize = 4.8

## 12. ECOLOGICAL INFORMATION

No data available

## 13. DISPOSAL CONSIDERATIONS

<b>Recommended Method of Disposal:</b>	Disposal should be made in accordance with federal, state and local regulations
<b>US EPA Waste Number:</b>	NH - Not a RCRA Hazardous Waste Material

## 14. TRANSPORTATION INFORMATION

DOT (49CFR 172)

U.S. Department of Transportation - DOT - 49 CFR (Ground)

<b>DOT Shipping Name:</b>	Not regulated
<b>Hazard Class:</b>	None
<b>UN/ID Number:</b>	None

IATA (Air)

<b>Proper Shipping Name:</b>	Not regulated
<b>Class or Division:</b>	None
<b>UN/ID Number:</b>	None

IMDG (Vessel)

<b>Proper Shipping Name:</b>	Not regulated
<b>Hazard Class:</b>	None
<b>UN Number:</b>	None
<b>Marine Pollutant:</b>	None

## 15. REGULATORY INFORMATION

SARA 313 Chemicals: The following component(s) is listed as a SARA Section 313 Toxic Chemical.

SARA 313 Information None

California Proposition 65: WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

## 15. REGULATORY INFORMATION

**TSCA Inventory Status:** All components of this product are listed (or exempt) on the EPA TSCA inventory.

## 16. OTHER INFORMATION

**Estimated NFPA Rating:** HEALTH 3, FLAMMABILITY 1, REACTIVITY 0

**Estimated HMIS Classification:** HEALTH 3, FLAMMABILITY 1, PHYSICAL HAZARD 0

(NFPA is a registered trademark of the National Fire Protection Association)

(HMIS is a registered trademark of the National Paint and Coatings Association)

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**Telephone No.:** 1-87-Permatex (877) 376-2839

**Revision Date:** August 16, 2012

**Revision Number:** 1

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## Material Safety Data Sheet

### 1. PRODUCT IDENTIFICATION

Product Name: **DEVCON 5 MINUTE EPOXY (RESIN)**  
Product Type: **Epoxy resin**

This product appears in the following stock number(s):  
20445, 20545, 20645, 20845, 20945, 90150

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Component	Weight%	ACGIH; TLV-TWA	OSHA PEL
BISPHENOL A/EPICHLOROHYDRIN BASED EPOXY RESIN 25068-38-6	>90	Not listed	Not listed

### 3. HAZARDS IDENTIFICATION

**Toxicity:** Causes moderate eye irritation. Causes moderate skin irritation. May cause skin sensitization.  
**Primary Routes of Entry:** Eye and skin contact, ingestion, inhalation.  
**Signs and Symptoms of Exposure:** May cause pain, redness or swelling of the eyes and excessive blinking and tear production. Repeated skin contact may cause allergic skin reactions. Contact with product at elevated temperatures can result in thermal burns. Ingestion may cause nausea and vomiting. Excessive accidental exposure may cause headache, dizziness, nausea and mild respiratory irritation.

**Aggravated Medical Condition:** Preexisting eye, skin and respiratory disorders may be aggravated by overexposure to this product.

### 4. FIRST AID MEASURES

**Ingestion:** Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.  
**Inhalation:** Move to fresh air in case of accidental inhalation of vapors. Oxygen or artificial respiration if needed.  
**Skin Contact:** Wash off with soap and water. Rinse immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician. Wash contaminated clothing before re-use.  
**Eye Contact:** In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

### 5. FIRE FIGHTING MEASURES

**Flash Point °F(C°):** >400°F (204°C) Method: PMCC  
**Recommended Extinguishing Media:** Carbon Dioxide, Dry Chemicals, Foam.  
**Special Fire-Fighting Procedures:** Material will not burn unless preheated. Firefighters should wear self-contained breathing apparatus. Use water spray to cool exposed containers.  
**Hazardous Products of Combustion:** Oxides of carbon, Aldehydes, Acid vapors  
**Unusual Fire/Explosion Hazards:** May decompose above 300 degrees F.; may polymerize above 500 degrees F. in which case closed containers may rupture or explode. Fumes and vapor from thermal and chemical decomposition vary in composition and toxicity. Do not breathe fumes

**Lower Explosive Limit:** n/d  
**Upper Explosive Limit:** n/d

### 6. ACCIDENTAL RELEASE MEASURES

**Spill Procedures:** Eliminate all sources of ignition. Maintain good ventilation. Take up with an inert absorbent. Store in a closed waste container until disposal. Prevent from entering waterways or sewers.

### 7. HANDLING AND STORAGE

**Storage:** Store in a cool, dry area. Store away from heat.  
**Handling:** Avoid contact with vapors from heated material. Avoid contact with skin and eyes. Wash hands before eating and smoking. Discard contaminated leather gloves and shoes.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<b>Skin:</b>	Neoprene or nitrile gloves recommended.
<b>Ventilation:</b>	General; local exhaust ventilation as necessary to control any air contaminants to within their exposure limits (or to the lowest feasible levels when limits have not been established) during the use of this product.
<b>Respiratory Protection:</b>	An approved organic vapor respirator should be worn when exposures are expected to exceed the applicable limits.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Clear viscous liquid
<b>Odor:</b>	Slight
<b>Boiling Point:</b>	>500°F (>260°C)
<b>pH:</b>	Neutral
<b>Solubility in Water:</b>	Negligible
<b>Specific Gravity:</b>	1.17
<b>VOC(Wt.%):</b>	0
<b>Vapor Pressure:</b>	0.03 mmHg
<b>Vapor Density (Air=1):</b>	>1
<b>Evaporation Rate:</b>	<1 (butyl acetate = 1)

## 10. STABILITY AND REACTIVITY

<b>Chemical Stability:</b>	Stable at normal conditions
<b>Hazardous Polymerization:</b>	Will not occur
<b>Incompatibilities:</b>	Strong Lewis or mineral acids, strong oxidizing agents, strong mineral and organic bases (especially primary and secondary aliphatic amines)
<b>Conditions to Avoid:</b>	Heat.
<b>Hazardous Products of Combustion:</b>	Oxides of carbon, Aldehydes, Acid vapors

## 11. TOXICOLOGICAL INFORMATION

Oral LD50 (rat) = 11.4 g/kg  
Dermal LD50 (rabbit) = >20 ml/kg  
Inhalation LC50 (rat) = no deaths (4h)  
IARC Group 3; Not classifiable as a carcinogen

## 12. ECOLOGICAL INFORMATION

No data available

## 13. DISPOSAL CONSIDERATIONS

**Recommended Method of Disposal:** Disposal should be made in accordance with federal, state and local regulations  
**US EPA Waste Number:** NH - Not a RCRA Hazardous Waste Material

## 14. TRANSPORTATION INFORMATION

### DOT (49CFR 172)

#### U.S. Department of Transportation - DOT - 49 CFR (Ground)

<b>DOT Shipping Name:</b>	Not regulated
<b>Hazard Class:</b>	None
<b>UN/ID Number:</b>	None

### IATA (Air)

<b>Proper Shipping Name:</b>	Not regulated
<b>Class or Division:</b>	None
<b>UN/ID Number:</b>	None

### IMDG (Vessel)

<b>Proper Shipping Name:</b>	Not regulated
<b>Hazard Class:</b>	None
<b>UN Number:</b>	None
<b>Marine Pollutant:</b>	None

## 15. REGULATORY INFORMATION

SARA 313 Chemicals: The following component(s) is listed as a SARA Section 313 Toxic Chemical.

## 15. REGULATORY INFORMATION

**SARA 313 Information**

None

**California Proposition 65:**

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

**TSCA Inventory Status:**

All components of this product are listed (or exempt) on the EPA TSCA inventory.

## 16. OTHER INFORMATION

**Estimated NFPA Rating:**

HEALTH 2, FLAMMABILITY 1, REACTIVITY 0

**Estimated HMIS Classification:**

HEALTH 2, FLAMMABILITY 1, PHYSICAL HAZARD 0

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