



2107 West Blue Heron Blvd.
Riviera Beach, FL 33404
Phone: 561-845-2425
Toll Free: 800-327-6880
www.itwconsumer.com

Rubber Adhesive

Technical Data Sheet

Rev 07/07

PRODUCT DESCRIPTION: A high quality, high tack, fast-drying neoprene adhesive used for a variety of substrates. Its outstanding features include a toluene free solvent system and long open time. Makes flexible, waterproof repairs on vinyl or rubber fabrics. Repairs boots, rainwear, inflatables and tents made of rubber or vinyl.

WORKS BEST ON: Fiberglass, leather, vinyl, rubber, fabric, cork, Can also be used on wood.
DO NOT USE ON AREAS THAT WILL COME IN CONTACT WITH FOOD RELATED ITEMS.

PRODUCT FEATURES:

- Tensile Strength: 200 psi
- Color: Amber
- Waterproof
- Working Time: 5 Minutes
- Set Time: 5 Minutes
- Can be Handled In: 1 Hour
- Full Bond: 6 Hours
- Temperature Range: -10°F to +170°F

NOTE: Extremely Flammable. Keep away from heat, sparks or open flame.

Chemical Solvent Resistance: Chemical resistant; not recommended for long term exposure to chemicals and solvents.

Storage: Clean cap and tube nozzle; replace cap securely. Store in a cool, dry environment.

Contact Adhesive Special Purpose VOC 80%

SURFACE PREPARATION: Protect work area from accidental spills. Surfaces to be bonded should be clean and free of oil and dirt. Roughening of surfaces will improve bonds and should be done wherever practical.

REMOVAL METHODS: (test inconspicuous area of item to be sure chemicals do not harm surface)
Before adhesive is allowed to dry, wipe off with isopropyl alcohol or acetone.

After cure:

Metal/Ceramic/Glass: Scrape from surface with safety razor or similar tool.

Fabric: Not possible to remove from fabric.

Wood: Scrape off with a razor or sand surface.

HELPFUL HINTS: Adhesive and substrates should be 50°F or higher.

Applying adhesive in smooth, even coats will facilitate faster drying.

When used with a patch, the Rubber Adhesive seals as it bonds.

Use removable tape on non-application areas. Before adhesive cures, remove the tape.

See MSDS for more complete information, safe handling instructions and first aid.

Consumer Commodity ORM-D

Part Number(s): 10345



The technical data contained herein are intended as a reference only