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# Rear View Mirror Adhesive Repair Kit Technical Data Sheet

Rev 12/08

**PRODUCT DESCRIPTION:** A two-part adhesive that permanently bonds metal mirror buttons to windshields in seconds. Kit contains epoxy pouch, alcohol pad, sandpaper, mixing sticks.

**WORKS BEST ON:** Metal rear view mirror buttons. **Not recommended for plastic mirror buttons.**

## PRODUCT FEATURES:

Tensile Strength: 2,500 psi

Color: Clear

Water Resistant

Working Time: 1-35 Seconds

Set/Cure Time: 30 Minutes

Temperature Range: -60°F to 200°F

Chemical Solvent Resistance: **The Rear View Mirror Adhesive is not recommended for long term exposure to chemicals and solvents.**

Storage: Store in a cool, dry environment.

**SURFACE PREPARATION:** Read all directions prior to starting repair. Do not apply in a hot environment. Remove the mounting button from the mirror bracket. On the outside of the windshield mark the spot where the button was with a crayon or (removable) marker. Thoroughly sand the side of the button to be bonded to the glass using supplied sandpaper. Clean glass and button with enclosed alcohol pad.

**REMOVAL METHODS:** The easiest solution would be to purchase a new bracket from your local auto parts store and install it (the correct way) over top the existing one.

Trying to remove the existing one could be time consuming and we do not recommend this. You could soak a cotton ball in acetone and hold it on the bracket until the bond is loosened; however you may need to do this several hours (re-soaking the cotton ball periodically) do not force the bracket off the windshield; **as any attempt in trying to remove the bracket could damage your windshield.** The bracket should come off easily, if not you will need to keep soaking the acetone soaked cotton ball on it until it can be removed without force.

**HELPFUL HINTS: DO NOT** Mix epoxy parts until ready to use. Cut on the Part A dotted line and dispense 1 drop of epoxy onto the button. Cut on Part B dotted line and dispense 1 drop next to the other drop on the button. Mix the two drops together using the supplied mixing stick. Mix for no more than 10 seconds – you **MUST** complete the repair in less than 25 seconds before the mixture hardens. Quickly position the mounting button onto the windshield at the previously marked location and hold for 45 seconds. Place a piece of tape over the button to hold in place for at least 20 minutes before placing mirror bracket on button.

For best results, especially in cold weather, allow button to dry a few hours (or overnight) before placing mirror onto button.

Regarding our Rear View Mirror Adhesive, when mounting the bracket onto the glass and holding with pressure, the slightest movement at this time could cause a weak bond. Even the tiniest dust particle or the oils from a fingerprint on the area could cause the adhesive not to bond properly. After the adhesive is set allow 20 minutes before mounting the mirror to bracket.

**See MSDS for more complete information, safe handling instructions and first aid.**

Consumer Commodity ORM-D

Part Number: 00534



The technical data contained herein are intended as a reference only